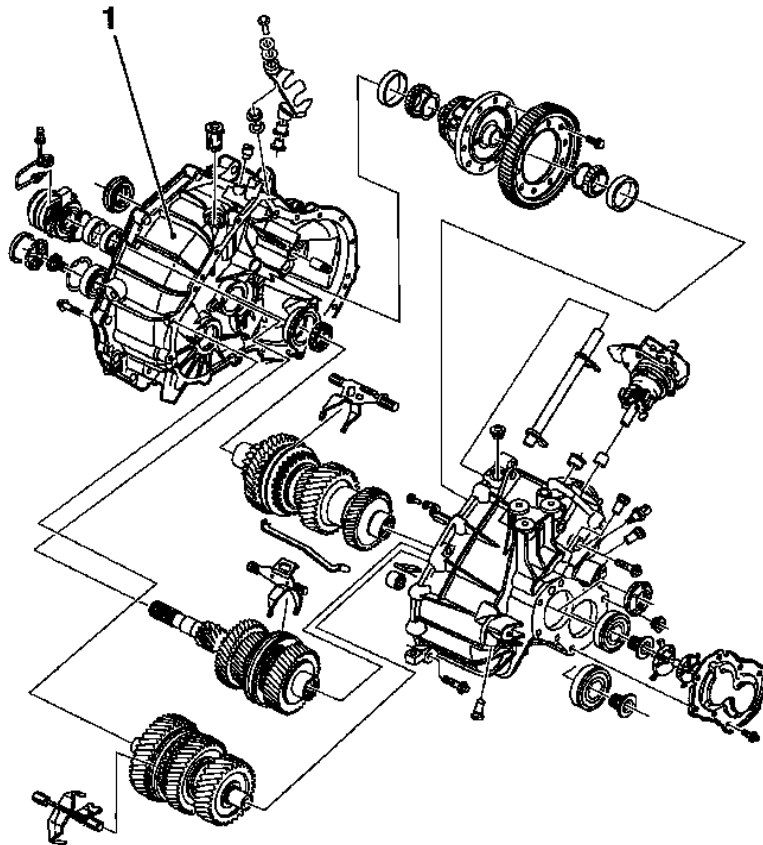


Clutch Housing, Replace

1. Illustration of clutch housing
 1. Clutch Housing

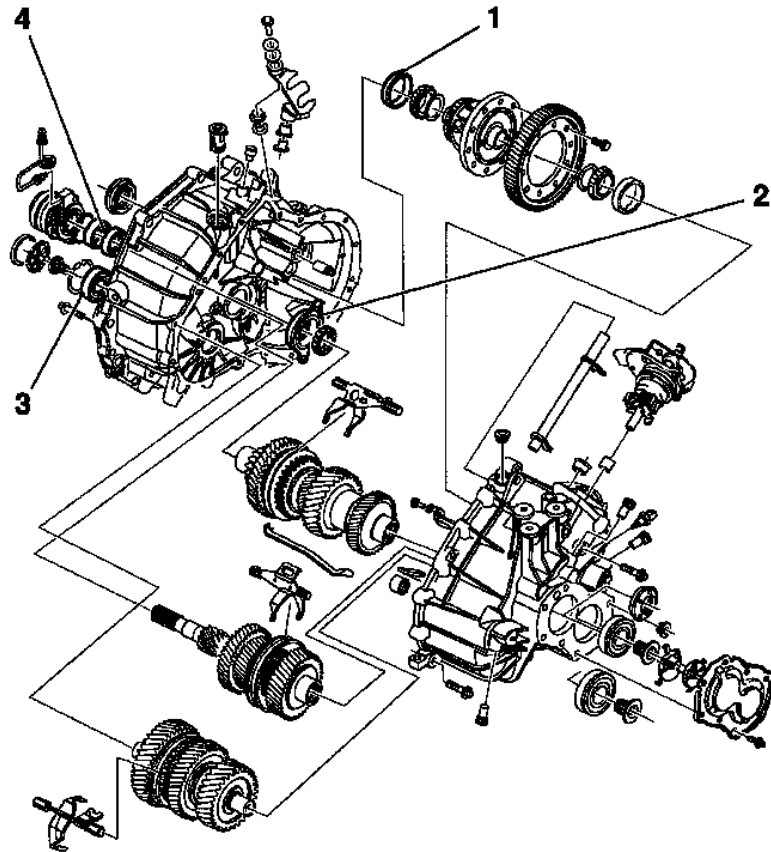


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2. Remove transmission from vehicle- see operation "Transmission, Remove and Install"
3. Disassemble transmission - see operation "Transmission, Seal Completely"
4. Remove tapered roller bearing outer race for differential (1) - see operation "Tapered Roller Bearing, Differential, Replace"
5. Remove intermediate shaft bearing (3) - see operation "Bearings, Intermediate Shaft in Clutch Housing, Replace"
6. Remove drive shaft bearing (4) - see operation "Bearings, Drive Shaft in Clutch Housing, Replace"
7. Remove main shaft bearing (2) - see operation "Bearings, Main Shaft in Clutch Housing, Replace"
8. Install main shaft bearing (2) - see operation "Bearings, Main Shaft in Clutch

Housing, Replace"

9. Install drive shaft bearing (4) - see operation "Bearings, Drive Shaft in Clutch Housing, Replace"
10. Install intermediate shaft bearing (3) - see operation "Bearings, Intermediate Shaft in Clutch Housing, Replace"
11. Install tapered roller bearing outer race for differential (1) - see operation "Tapered Roller Bearing, Differential, Replace"



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12. Assemble transmission - see operation "Transmission, Seal Completely"
13. Install transmission into vehicle - see operation "Transmission, Remove and Install"